

## Compression Force Sensor K-18 with Nominal Force from 5 ... 5000 kN



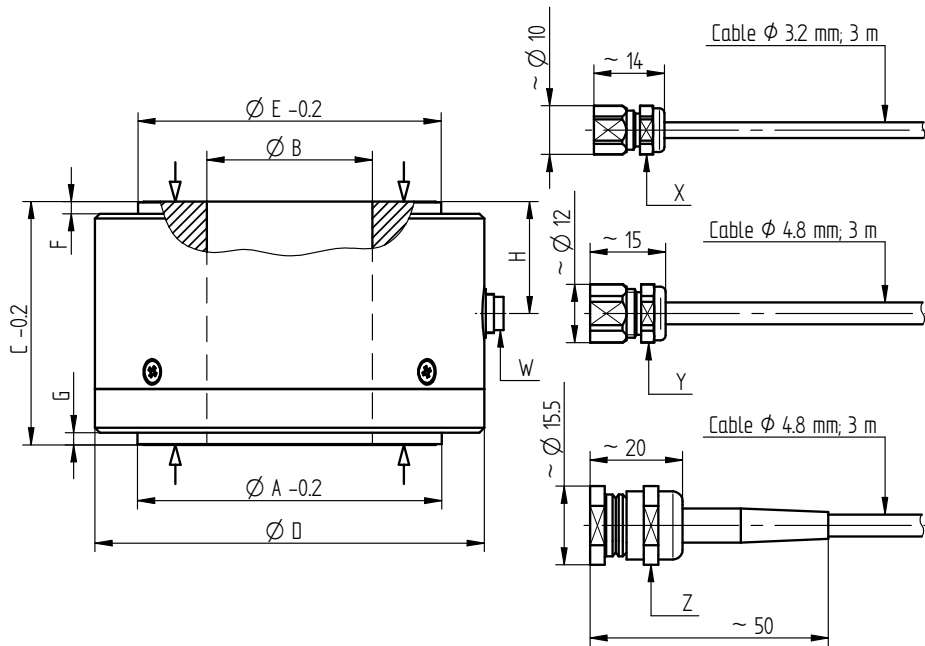
### Performance Features

- Compression force sensor for press-in force survey
- Stainless steel
- Level of protection IP67
- Long-term stability
- Simple handling and assembly
- Special versions on request

### Application

- Equipment engineering
- Automotive industry
- Measuring and control devices
- Fully automated machining centres
- Tool engineering
- Special mechanical engineering

## Dimensions of K-18 in mm



Article-No.	Nominal Force [kN]	Dimensions [mm]											Weight [kg]	
		ØA	ØB	C	ØD	ØE	F	G	H	W	X	Y		Z
100475	5	10	5	30	30	10	2	2	15	-	X	-	-	0.2
100476	10	14	8	30	30	14	2	2	15	-	-	X	-	0.3
100477	20	22	15	30	40	22	2	2	15	-	-	X	-	0.4
100478	50	28	15	30	40	28	2	2	15	-	-	X	-	0.4
100479	100	35	20	40	55	35	2	2	20	-	-	-	X	0.6
100480	200	47.5	25	40	64	48	2.5	2.5	20	-	-	-	X	0.8
100481	500	60	30	50	80	60	4	3	25.5	X	-	-	-	1.4
100482	1000	88	68	100	129	88	4	5	46.5	X	-	-	-	5.1
100483	2000	106	68	100	160	105.6	5	5	46	X	-	-	-	9.0
100484	3000	125	68	100	160	124.6	5	5	46	X	-	-	-	10.0
101047	5000	220	100	120	270	220	5	5	60	X	-	-	-	30.6

## Pin Connection

K-18 [≤200 kN]		
Excitation (-)	green	●
Excitation (+)	brown	●
Signal (+)	yellow	●
Signal (-)	white	○
Control signal (option)	grey	●
Shield	shield	⊕

6-pin		K-18 [≥500 kN]
Pin 1	Excitation (-)	
Pin 2	Excitation (+)	
Pin 3	Shield	
Pin 4	Signal (+)	
Pin 5	Signal (-)	
Pin 6	Control signal (option)	

## Technical Data acc. to VDI/VDE/DKD 2638

### Compression Force Sensor K-18 with Through Hole

Nominal force $F_{nom}$	kN	5	10	20	50	100	200	500	1000	2000	3000	5000
Accuracy class	% $F_{nom}$	0.5										
Rel. repeatability error in unchanged mounting position $b_{rg}$	% $F_{nom}$	0.1										
Relative creep	% $F_{nom}/30 \text{ min}$	< $\pm 0.1$										
Rated characteristic value $C_{nom}$	mV/V	1.00 $\pm 0.5\%$										
Input/output resistance $R_o/R_a$	$\Omega$	350										
Insulation resistance $R_{is}$	$\Omega$	> $2 \cdot 10^9$										
Rated range of excitation voltage $B_{U, nom}$	V	2 ... 12										
Electrical connection:		Cable, PURS, 3 m with free strands [5 kN] Cable, PVC, 3 m with free strands [ $\geq 10 \dots \leq 200 \text{ kN}$ ] 6-pin series 723 <sup>1</sup> [ $\geq 500 \text{ kN}$ ]										
Reference temperature $T_{ref}$	$^{\circ}\text{C}$	23										
Rated temperature range $B_{T, nom}$	$^{\circ}\text{C}$	-10 ... 70										
Operating temperature range $B_{T, G}$	$^{\circ}\text{C}$	-30 ... 80										
Storage temperature range $B_{T, S}$	$^{\circ}\text{C}$	-30 ... 80										
Temperature effect on zero signal $TK_0$	% $F_{nom}/10 \text{ K}$	$\pm 0.1$										
Temperature effect on characteristic value $TK_C$	% $F_{nom}/10 \text{ K}$	$\pm 0.1$										
Maximum operating force $F_G$	% $F_{nom}$	130										
Force limit $F_L$	% $F_{nom}$	150										
Breaking force $F_B$	% $F_{nom}$	>300										
Permissible oscillation stress $F_{rb}$	% $F_{nom}$	70										
Rated displacement $S_{nom}$	mm	<0.1										
Material		Stainless steel										
Level of protection		IP67										

### Options

Article-No.	Description	
100218	Control signal	100 % $F_{nom}$
42828	Extended temperature range	-30 $^{\circ}\text{C}$ ... 100 $^{\circ}\text{C}$
42829	Extended temperature range	-30 $^{\circ}\text{C}$ ... 120 $^{\circ}\text{C}$
42830	Extended temperature range	-40 $^{\circ}\text{C}$ ... 150 $^{\circ}\text{C}$
103954	Calibration in kg or t	
107592	6-wire connection	

### Calibrations

Article-No.	Description	
400628	Linearity diagram in accordance to factory standard	25 % steps
400170	Linearity diagram in accordance to factory standard	10% steps
400960	Proprietary calibration acc. to DIN EN ISO 376 and DAkkS-DKD-R 3-3	3 steps
400652	Proprietary calibration acc. to DIN EN ISO 376 and DAkkS-DKD-R 3-3	5 steps
400640	Proprietary calibration acc. to DIN EN ISO 376 and DAkkS-DKD-R 3-3	8 steps
	DAkkS-Calibration/Standard on request	

<sup>1</sup> Female cable connector in scope of delivery at first delivery

## Accessories

### Dimensions of Thrust Piece ED7

Article-No.	Nominal Force [kN]	Dimensions [mm]						Weight [kg]
		ØA	ØB	ØC	H	K	R	
42953	5	12	5	10	20	23	15	0.02
42954	10	16	8	14	25	28	28	0.04
42955	20	24	15	22	30	35	68	0.11
42956	50	30	15	28	30	35	108	0.17
42957	100	37	20	35	40	45	150	0.34
42958	200	50	25	41	45	49.5	230	0.65
42959	500	62	30	44	50	55	300	1.06
42952	1000/2000	120	68	110	80	85	1000	7.05
43913	3000	125	68	110	80	90	1000	7.67
44161	5000	220	100	195	120	135	1750	35.29

Please specify requested nominal force at order!

### Cable and input connector

Article-No.	Description
10323	Cable connector KS6 (6-pin series 581) incl. sensor mounting
10320	Cable connector KSSH15 (15-pin) incl. sensor mounting
43418	Input connector ZA9612FS (ALMEMO) incl. sensor mounting and connector calibration
49205	Input connector ZKD712FS (ALMEMO 202) incl. sensor mounting and connector calibration
10301	Female cable connector 6-pin series 581
10315	Female angled connector 6-pin series 682
10266	Connection cable, 3 m, 6-pin series 581, free strands
10387	Connection cable angled, 3 m, 6-pin series 682, free strands

### Amplifiers

Examples of suitable amplifiers for the compression force sensor K-18:

LCV	SI-USB	GM 40	GM 80	GM 80-PA
				